



EMPFOHLENE KERNLOCHMASSE ZUM GEWINDESCHNEIDEN V-COIL RECOMMENDED TAPPING DRILL SIZES V-COIL

D	P	Ø
M/MF	mm	
M 2 x 0.40	2.10	
M 2.5 x 0.45	2.60	
M 3 x 0.5	3.20	
M 3.5 x 0.6	3.70	
M 4 x 0.7	4.20	
M 5 x 0.8	5.20	
M 6 x 1.0	6.30	
M 7 x 1.0	7.30	
M 8 x 1.0	8.30	
M 8 x 1.25	8.30	
M 9 x 1.25	9.30	
M 9 x 1.5	9.50	
M 10 x 1.0	10.30	
M 10 x 1.25	10.30	
M 10 x 1.5	10.40	
M 11 x 1.25	11.40	
M 11 x 1.5	11.40	
M 12 x 1.0	12.30	
M 12 x 1.25	12.30	
M 12 x 1.5	12.40	
M 12 x 1.75	12.40	
M 14 x 1.0	14.30	
M 14 x 1.25	14.40	
M 14 x 1.5	14.40	
M 14 x 2.0	14.50	
M 16 x 1.5	16.40	
M 16 x 2.0	16.50	
M 18 x 1.5	18.50	
M 18 x 2.0	18.50	
M 18 x 2.5	18.60	
M 20 x 1.5	20.50	
M 20 x 2.0	20.50	
M 20 x 2.5	20.60	
M 22 x 1.5	22.50	
M 22 x 2.0	22.50	
M 22 x 2.5	22.60	
M 24 x 1.5	24.50	
M 24 x 2.0	24.50	
M 24 x 3.0	24.75	
M 26 x 1.5	26.50	
M 27 x 1.5	27.50	
M 27 x 2.0	27.50	
M 27 x 3.0	27.75	
M 28 x 1.5	28.50	
M 30 x 1.5	30.50	
M 30 x 2.0	30.50	
M 30 x 3.5	31.00	
M 33 x 2.0	33.50	
M 33 x 3.5	34.00	
M 36 x 1.5	36.50	
M 36 x 2.0	36.50	

D	P	Ø
M/MF	mm	
M 36 x 3.0	37.00	
M 36 x 4.0	37.00	
M 39 x 3.0	39.90	
M 39 x 4.0	40.20	
M 40 x 3.0	40.90	
M 42 x 3.0	42.90	
M 42 x 4.5	43.40	
M 45 x 3.0	45.90	
M 45 x 4.5	46.40	
M 48 x 3.0	48.90	
M 48 x 4.0	49.20	
M 48 x 5.0	49.50	
M 50 x 3.0	50.90	
M 52 x 3.0	52.90	
M 52 x 5.0	53.50	

D	P	Ø
UNC	mm	
No. 2 x 56	2.40	
No. 4 x 40	3.00	
No. 5 x 40	3.40	
No. 6 x 32	3.70	
No. 8 x 32	4.40	
No. 10 x 24	5.10	
No. 12 x 24	5.70	
1/4 x 20	6.70	
5/16 x 18	8.30	
3/8 x 16	9.90	
7/16 x 14	11.60	
1/2 x 13	13.00	
9/16 x 12	14.80	
5/8 x 11	16.50	
3/4 x 10	19.75	
7/8 x 9	23.00	
1" x 8	26.25	
1.1/8 x 7	29.50	
1.1/4 x 7	33.00	
1.3/8 x 6	36.00	
1.1/2 x 6	39.50	

D	P	Ø
UNF		
No. 4 x 48	3.00	
No. 6 x 40	3.70	
No. 8 x 36	4.40	
No. 10 x 32	5.10	
1/4 x 28	6.60	
5/16 x 24	8.20	
3/8 x 24	9.80	
7/16 x 20	11.50	
1/2 x 20	13.00	
9/16 x 18	14.80	
5/8 x 18	16.25	
3/4 x 16	19.50	
7/8 x 14	22.75	
1" x 12	26.00	
1" x 14	26.00	
1.1/8 x 12	29.00	
1.1/4 x 12	32.50	
1.3/8 x 12	35.50	
1.1/2 x 12	38.50	

D	P	Ø
UNx8		
1.1/8 x 8	28.75	
1.1/4 x 8	31.75	
1.3/8 x 8	35.00	
1.1/2 x 8	38.00	
1.5/8 x 8	41.50	
1.3/4 x 8	44.50	
1.7/8 x 8	47.75	
2" x 8	50.90	

D	P	Ø
BSW		
1/8 x 40	3.40	
3/16 x 24	5.10	
1/4 x 20	6.70	
5/16 x 18	8.30	
3/8 x 16	9.90	
7/16 x 14	11.60	
1/2 x 12	13.00	
9/16 x 12	14.80	
5/8 x 11	16.70	
11/16 x 11	17.80	
3/4 x 10	20.00	
7/8 x 9	23.00	
1" x 8	26.50	

D	P	Ø
BSF		
3/16 x 32	5.00	
1/4 x 26	6.60	
5/16 x 22	8.30	
3/8 x 20	9.90	
7/16 x 18	11.60	
1/2 x 16	13.00	
9/16 x 16	14.80	
5/8 x 14	16.40	
11/16 x 14	17.70	
3/4 x 12	19.50	
7/8 x 11	22.70	
1" x 10	26.50	

D	P	Ø
G(BSP)		
1/8 x 28	10.00	
1/4 x 19	13.60	
3/8 x 19	17.10	
1/2 x 14	21.50	
5/8 x 14	23.40	
3/4 x 14	27.00	
7/8 x 14	30.60	
1" x 11	33.70	

D	P	Ø
BA		
0 x 25,40	6.20	
2 x 31,35	4.90	
4 x 38,48	3.80	
6 x 47,92	2.90	

D	P	Ø
BS. Brass		
1/4 x 26	6.50	
5/16 x 26	8.10	
3/8 x 26	9.70	
7/16 x 26	11.30	
1/2 x 26	12.90	