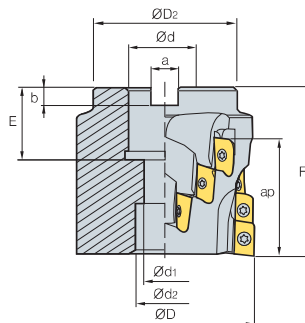


AMC(M)2000M



AA
90°

- AR: 9°
- RR: -9°~5°

(mm)

Designation			ØD	ØD2	Ød	Ød1	Ød2	a	b	E	F	No. of flute	ap	
AMCM	2050M	16	50	40	22	11	18	10.4	6.3	21	58	4	39	0.7
AMC	2063M	16	63	50	25.4 (27)	13.5	20	9.5 (12.4)	6 (7)	25 (25)	58	4	39	0.8
(AMCM)	2080M	20	80	60	31.75 (32)	-	45	12.7 (14.4)	8 (8)	35 (28)	63	5	39	0.96
	2100M	24	100	80	38.1 (40)	-	56	15.9 (16.4)	10 (9)	38 (30)	63	6	39	1.2

() Metric size

Available inserts

		APMT-MA		APMT-ML		APMT-MM		APMT-MF		APMT-MN								
																		
Designation		Cermet		Coated										Uncoated		page		
		CN2500	CN30	NC5330	NCM325	NCM335	NCM535	NCM545	PC2505	PC2510	PC3700	PC6510	PC9530	PC9540	PC5300		PC5400	G10
APMT	11T3PDFR-MA																	●
	11T308PDFR-MA																	
	11T3PDER-ML														●	●		
	11T308PDER-ML														●	●		
	11T3PDSR-MM			●	●		●		●	●	●	●	●		●	●		
	11T3PDSR-MF			●							●	●			●	●		
	11T308PDSR-MM			●							●		●	●	●	●		
	11T312PDSR-MM			●							●		●		●	●		
	11T316R-MM			●							●			●	●	●		
	11T318R-MM														●	●		
	11T324R-MM			●							●					●		
	11T3PDSR-MN2														●	●		
	11T3PDSR-MN3														●	●		

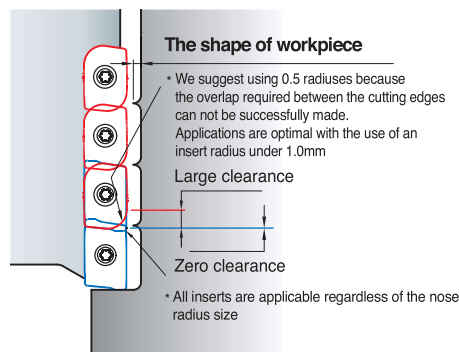
E06

※ Please purchase 2 types of APMT-MN (nick type) inserts with different chip breakers. ※ Please use the cutters with even teeth.

Available arbors

Designation	Ød	NC arbors	
AMC	2050M	BT□□-FMC22-□□	BT□□-SMC22-□□
(AMCM)	2063M	BT□□-FMA25.4-□□	BT□□-SMA25.4-□□
	27	BT□□-FMC27-□□	BT□□-SMC27-□□
	31.75	BT□□-FMA31.75-□□	BT□□-SMA31.75-□□
	32	BT□□-FMC32-□□	BT□□-SMC32-□□
	38.1	BT□□-FMA38.1-□□	BT□□-SMA38.1-□□
	40	BT□□-FMC40-□□	BT□□-SMC40-□□

Caution when clamping the inserts



Parts

Specification		
		
Ø50~Ø100	FTKA02565S	TW08S

Available inserts E06 Available arbors and bolt E426~E428



E

Milling